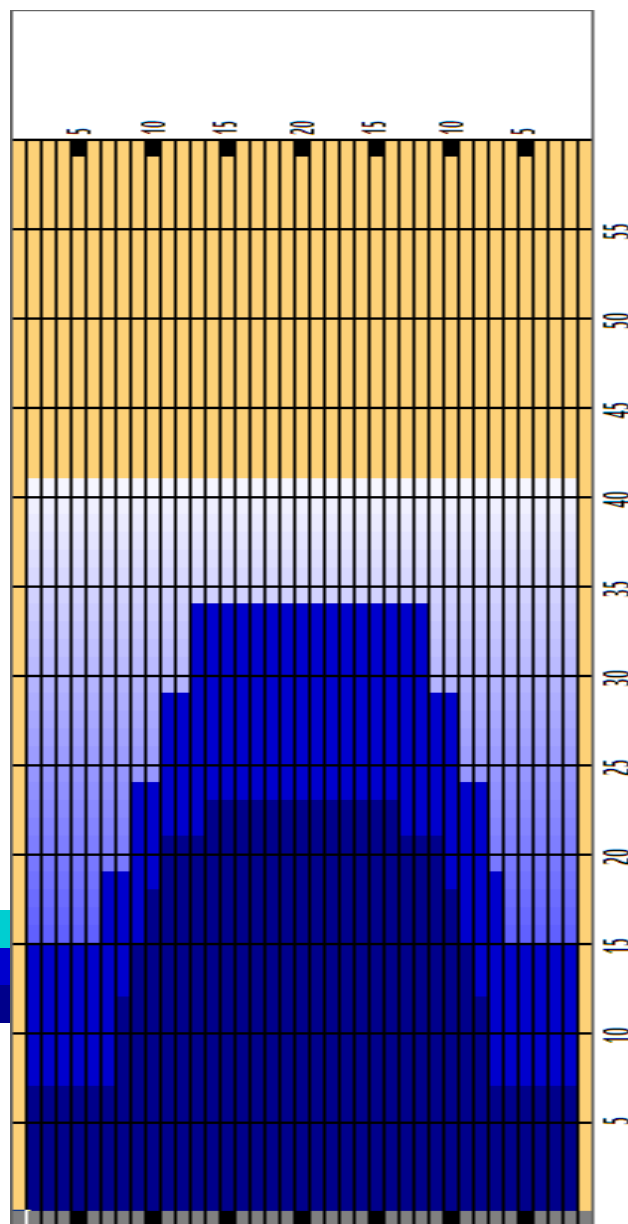


| | | | | | |
|----------------------|---------|--------------------|---------|--------------------|---------|
| Oil Pattern Distance | 41 | Reverse Brush Drop | 34 | Oil Per Board | 50 ul |
| Forward Oil Total | 13.7 mL | Reverse Oil Total | 12.4 mL | Volume Oil Total | 26.1 mL |
| Tank Configuration | Only A | Tank A Conditioner | ICE | Tank B Conditioner | FIRE |

| | START | STOP | LOADS | SPEED | CROSSED | START | END | FEET | T.OIL |
|---|-------|------|-------|-------|---------|-------|------|------|-------|
| 1 | 2L | 2R | 4 | 18 | 148 | 0.0 | 7.6 | 7.6 | 7400 |
| 2 | 8L | 8R | 2 | 18 | 50 | 7.6 | 12.7 | 5.1 | 2500 |
| 3 | 9L | 9R | 1 | 18 | 23 | 12.7 | 15.2 | 2.5 | 1150 |
| 4 | 10L | 10R | 1 | 22 | 21 | 15.2 | 18.3 | 3.1 | 1050 |
| 5 | 11L | 11R | 1 | 22 | 19 | 18.3 | 21.4 | 3.1 | 950 |
| 6 | 14L | 14R | 1 | 18 | 13 | 21.4 | 23.9 | 2.5 | 650 |
| 7 | 2L | 2R | 0 | 18 | 0 | 23.9 | 30.0 | 6.1 | 0 |
| 8 | 2L | 2R | 0 | 22 | 0 | 30.0 | 41.0 | 11.0 | 0 |

| | START | STOP | LOADS | SPEED | CROSSED | START | END | FEET | T.OIL |
|---|-------|------|-------|-------|---------|-------|------|-------|-------|
| 1 | 2L | 2R | 0 | 30 | 0 | 41.0 | 34.0 | -7.0 | 0 |
| 2 | 13L | 12R | 2 | 18 | 32 | 34.0 | 28.9 | -5.1 | 1600 |
| 3 | 11L | 10R | 2 | 18 | 40 | 28.9 | 23.8 | -5.1 | 2000 |
| 4 | 9L | 8R | 2 | 18 | 48 | 23.8 | 18.7 | -5.1 | 2400 |
| 5 | 7L | 7R | 2 | 14 | 54 | 18.7 | 14.8 | -3.9 | 2700 |
| 6 | 2L | 2R | 2 | 14 | 74 | 14.8 | 10.9 | -3.9 | 3700 |
| 7 | 2L | 2R | 0 | 14 | 0 | 10.9 | 0.0 | -10.9 | 0 |

Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50



| Item | 3L-7L:18L-18R | 8L-12L:18L-18R | 13L-17L:18L-18R | 18L-18R:17R-13R | 18L-18R:12R-8R | 18L-18R:7R-3R |
|------------------|----------------------|---------------------|---------------------|----------------------|---------------------|----------------------|
| Description | Outside Track:Middle | Middle Track:Middle | Inside Track:Middle | Middle: Inside Track | Middle:Middle Track | Middle:Outside Track |
| Track Zone Ratio | 3.13 | 1.41 | 1.01 | 1.01 | 1.3 | 3.13 |

